

An Efficient and Stereoselective Synthesis of the
1 β -Methylcarbapenem Key Precursor

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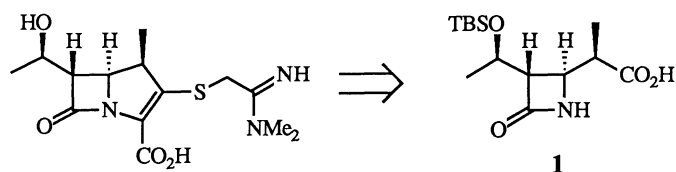
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The key precursor for the preparation of 1 β -methylcarbapenem antibiotic was stereoselectively synthesized from (+)-4-acetoxy-3-[(R)-1-(*t*-butyldimethylsilyloxy)ethyl]-2-azetidinone by employing an intermolecular carbenoid displacement reaction as a key step.

Since a synthesis of the potent broad spectrum antibiotic 1 β -methylcarbapenem, exhibiting remarkable dehydropeptidase-I stability and enhanced chemical stability, has been reported by Merck group,¹⁾ considerable effort has been devoted towards the synthesis of its key precursor, (3*S*,4*S*)-3-[(R)-1-(*t*-butyldimethylsilyloxy)ethyl]-4-[(R)-1-carboxyethyl]-2-azetidinone (**1**), and a number of chiral stereoselective synthesis of **1** have been appeared to date.²⁾

As a part of our continuing studies directed towards the synthesis of carbapenem antibiotics, we also became interested in developing a method for the stereoselective synthesis of 1 β -methylcarbapenems, and here report an efficient preparation of **1**.



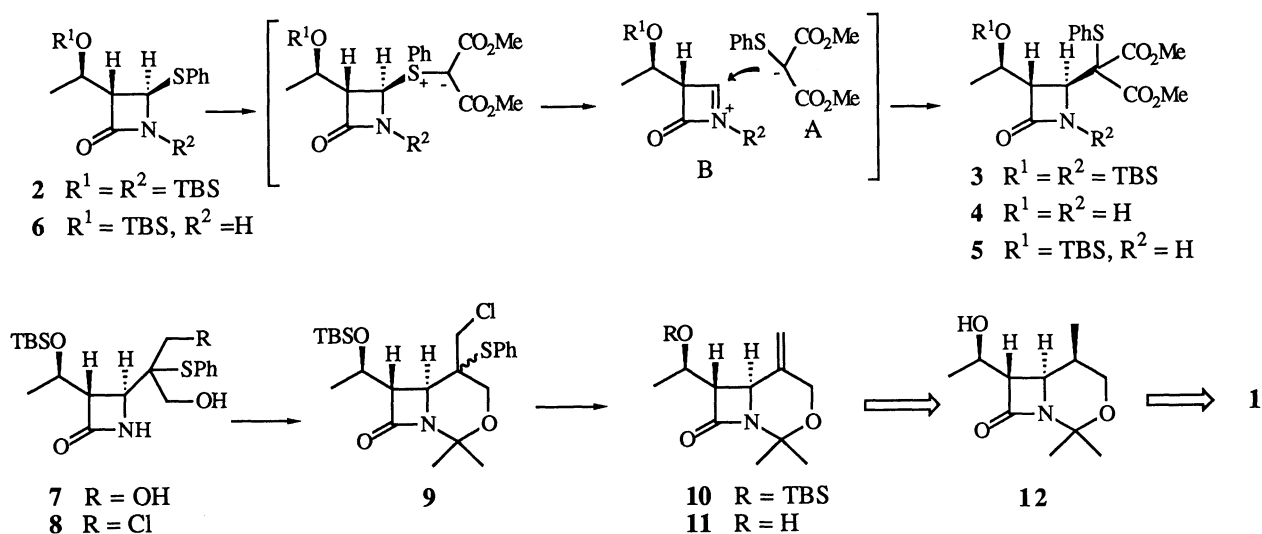
1
TBS = *t*-butyldimethylsilyl

Our synthesis involved the stereoselective carbon-carbon bond formation at the 4-position of an azetidin-2-one using a carbenoid displacement reaction of 3-hydroxyethyl-4-phenylthio-2-azetidinone derivatives with dimethyl α -diazomalonate in the presence of rhodium acetate as a key step.³⁾

Thus, the sulfide **2** easily derived from (+)-4-acetoxy-3-[(R)-1-(*t*-butyldimethylsilyloxy)ethyl]-2-azetidinone⁴⁾ was treated with dimethyl α -diazomalonate in benzene-dichloromethane (1:1, v/v) under reflux in the presence of a catalytic amount of rhodium acetate to give the carbon-introduced product **3** as the sole product in 82% yield, where the stereochemistry at the

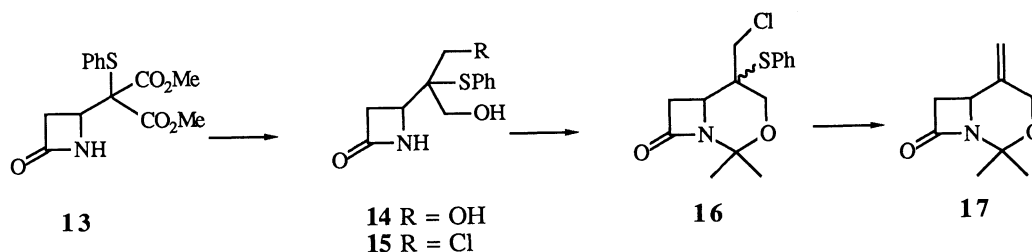
4-position was controlled in the Michael addition of nucleophile (A) to the intermediate (B) affording the 3,4-trans-2-azetidinone. Deprotection of the silyl groups of 3 by treatment with hydrochloric acid in methanol furnished 4, which on silylation with *t*-butyldimethylsilyl chloride in *N,N*-dimethylformamide in the presence of imidazole provided the diester 5⁵⁾ in nearly quantitative overall yield from 3. The compound 5 could more directly be prepared from mono-silylated sulfide 6 by the application of the above carbenoid displacement reaction in 46% yield in one-step.

The desired starting material bearing all the carbon-framework in hands, we focused our attention to introduce the 1 β -methyl function. Diisobutylaluminum hydride reduction of the diester 5 in tetrahydrofuran at -78 °C afforded the diol 7,⁶⁾ in 54% yield, which on exposure with 1 equiv. of methanesulfonyl chloride in pyridine gave the mono-chloride 8 in 76% yield. After conversion of 8 into the acetonide 9⁷⁾ by treatment with 2,2-dimethoxypropane in dichloromethane in the presence of boron trifluoride etherate as a catalyst, the introduction of exo-methylene function was attempted by employing a radical elimination process.⁸⁾ Heating of the chloride 9 with tri-*n*-butyltin hydride in the presence of AIBN in benzene provided the expected olefin 10 exhibiting the spectroscopic data identical with those reported,⁹⁾ in 78% yield, whose desilylation with tetra-*n*-butylammonium fluoride gave the alcohol 11.



Since the stereoselective reduction of 11 to 12 and its further conversion into 1 has already been achieved by Merck group,⁹⁾ this synthesis constitutes its formal synthesis.

Similarly, the diester **13** obtained from the reaction of 4-phenylthio-2-azetidinone with dimethyl α -diazomalonate was also converted into the corresponding exo-methylene derivative **17** ¹⁰⁾ via the diol **14**, ¹¹⁾ and the chlorides **15** ¹²⁾ and **16** under the same reaction conditions as described for the preparation of the hydroxyethyl derivative **10**.



In summary, we could disclose five-steps synthesis of **12**, a key precursor for the synthesis of 1β -methylcarbapenems, from **6**.

References

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- 2) Y. Ito and S. Terashima, *Yuki Gosei Kagaku Kyokai Shi*, **47**, 606 (1989) and references cited therein.
- 3) T. Kametani, N. Kanaya, T. Mochizuki, and T. Honda, *Heterocycles*, **19**, 1023 (1982); T. Honda, *Yakugaku Zasshi*, **109**, 345 (1989) and references cited therein.
- 4) T. Kametani, S.-D. Chu, and T. Honda, *J. Chem. Soc., Perkin Trans.1*, **1988**, 1593; This compound is also commercially available from Kanegafuchi Kagaku Kogyo Co. Ltd.
- 5) Compound **5**; ^1H NMR(CDCl_3 , 270 MHz): δ 0.07(s, 3H, Me), 0.08(s, 3H, Me), 0.88(s, 9H, ^tBu), 1.13(d, $J=6.1$ Hz, 3H, Me), 3.24(br s, 1H, 3-H), 3.62(s, 3H, Me), 3.66(s, 3H, Me), 4.24(dq, $J=1.8$ and 6.1 Hz, 1H, CHOSi), 4.36(d, $J=1.8$ Hz, 4-H), 5.77(br s, 1H, NH), 7.20–7.50(m, 5H, SPh); IR(CHCl_3): 3400, 1740, 1720 cm^{-1} ; HRMS: m/z Found: 410.1097. Calcd for $\text{C}_{18}\text{H}_{24}\text{NO}_6\text{SiS}(\text{M}^+ - ^t\text{Bu})$: 410.1092.
- 6) Compound **7**; ^1H NMR(CDCl_3 , 270 MHz): δ 0.07(s, 3H, Me), 0.08(s, 3H, Me), 0.86(s, 9H, ^tBu), 1.28(d, $J=6.1$ Hz, 3H, Me), 3.30(br s, 2H, OH), 3.47(dd, $J=1.8$ and 5.8 Hz, 3-H), 3.54(d, $J=11.6$ Hz, 1H, CHHO), 3.63(d, $J=11.6$ Hz, 1H, CHHO), 3.70(d, $J=11.6$ Hz, 1H, CHHO), 3.83(d, $J=11.6$ Hz, 1H, CHHO), 4.08(dq, $J=5.8$ and 6.1 Hz, 1H, MeCHO), 7.40–7.70(m, 5H, SPh); HRMS: m/z Found: 354.1189.

Calcd for $C_{16}H_{24}NO_4SiS(M^+-tBu)$: 354.1194.

- 7) Compound 9; 1H NMR($CDCl_3$, 270 MHz): δ 0.06(s, 3H, Me), 0.12(s, 3H, Me), 0.89(s, 9H, tBu), 1.35(d, $J=6.1$ Hz, 3H, Me), 1.23(s, 3H, Me), 1.68(s, 3H, Me), 3.53(dd, $J=2.4$ and 2.5 Hz, 1H, 7-H), 3.57(d, $J=12.2$ Hz, 1H, \underline{CHH}), 3.73(d, $J=12.2$ Hz, 1H, \underline{CHH}), 3.76(d, $J=12.2$ Hz, 1H, \underline{CHH}), 3.82(d, $J=12.2$ Hz, 1H, \underline{CHH}), 4.08(d, $J=2.5$ Hz, 1H, 6-H), 4.28(dq, $J=2.5$ and 6.1 Hz, 1H, $Me\underline{CHO}$), 7.26-7.68(m, 5H, SPh); IR($CHCl_3$): 1730 cm^{-1} ; HRMS: m/z Found: 454.1639. Calcd for $C_{22}H_{33}NO_3SiSCl(M^+-tBu)$: 454.1639.
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- 9) L. M. Fuentes, I. Shinkai, A. King, R. Purick, R. A. Reamer, S. M. Schmitt, L. Cama, and B. G. Christensen, J. Org. Chem., 52, 2563(1987).
- 10) Compound 17; 1H NMR($CDCl_3$, 270 MHz): δ 1.45(s, 3H, Me), 1.73(s, 3H, Me), 2.78(dd, $J=4.9$ and 15.3 Hz, 1H, 7-H), 2.87(dd, $J=2.4$ and 15.3 Hz, 1H, 7-H), 3.53-3.83(m, 2H, 2- H_2), 4.05(dd, $J=2.4$ and 4.9 Hz, 1H, 6-H), 4.98(br s, 1H, olefinic proton), 5.12(br s, 1H, olefinic proton); IR($CHCl_3$): 1740 cm^{-1} ; HRMS: m/z Found: 152.0708. Calcd for $C_8H_{10}NO_2(M^+-Me)$: 152.0709.
- 11) Compound 14; mp 130-134 $^{\circ}C$: 1H NMR(CD_3OD , 400 MHz): δ 2.89(dd, $J=5.1$ and 14.9 Hz, 1H, 3-H), 3.26(dd, $J=2.4$ and 14.9 Hz, 1H, 3-H), 3.31(m, 2H, OH), 3.57(d, $J=11.5$ Hz, 1H, \underline{CHH}), 3.63(d, $J=11.5$ Hz, 1H, \underline{CHH}), 3.66(d, $J=11.5$ Hz, 1H, \underline{CHH}), 3.73(d, $J=11.5$ Hz, 1H, \underline{CHH}), 3.90(dd, $J=2.4$ and 5.1 Hz, 1H, 4-H), 7.32-7.64(5H, m, SPh); HRMS: m/z Found: 253.0767. Calcd for $C_{12}H_{15}NO_3S(M^+)$: 253.0772.
- 12) Compound 15; 1H NMR($CDCl_3$, 270 MHz): δ 3.08(ddd, $J=3.1$, 4.9 and 15.3 Hz, 1H, 3-H), 3.30(dd, $J=2.4$ and 15.3 Hz, 1H, 3-H), 3.74(d, $J=11.6$ Hz, 1H, \underline{CHH}), 3.89(d, $J=12.2$ Hz, 1H, \underline{CHH}), 3.75-3.85(m, 2H, CH_2), 4.01(dd, $J=2.4$ and 4.9 Hz, 1H, 4-H), 6.05(br s, 1H, NH), 7.36-7.62(m, 5H, SPh).

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